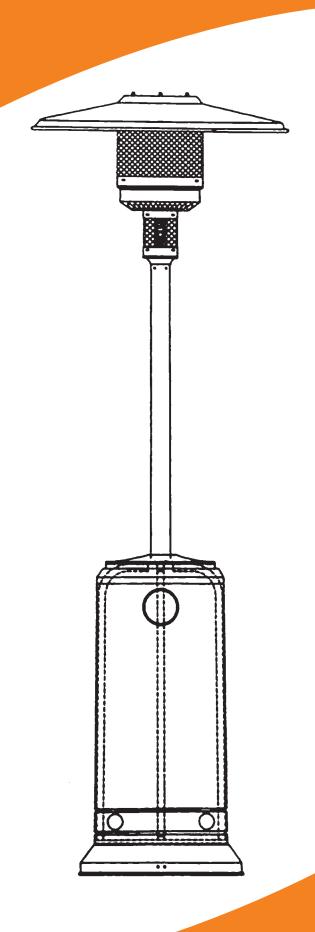
Patio Heater

Instruction Manual







WARNING



- For Outdoor Use Only
- · Read the instruction before installation and use.
- Keep the instructions for future references.



WARNING



- Do not store use gasoline or other flammable vapors and liquids in the vicinity of any other appliance.
- An LP cylinder not connected for use shall not be stored in the vicinity of this or any other appliance.



WARNING



- Turn off the gas valve immediately if smell of gas is detected.
- Extinguish any open flame.
- If odour continues, contact your gas supplier immediately.



WARNING



The user assumes all risk in the assembly and operation of the gas heater. Failure to follow the warnings and instructions in this manual can result in severe personal injury, death or property damage. If user cannot read or fully understand the instruction manual, please contact your dealer. Manufacturer or supplier will not be responsible for user's negligence.

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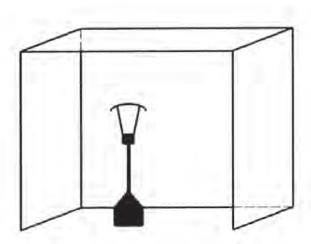
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CAUTION

PLEASE READ CAREFULLY THE FOLLOWING SAFETY GUIDELINES BEFORE OPERATION

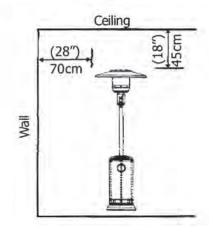
- Installation and repair should be done by a qualified service person.
- Improper installation, adjustment, alteration can cause personal injury or property damage.
- · Do not attempt to alter the unit in any manner.
- This appliance must be installed and the gas cylinder stored in accordance with the regulations in force.
- Do not move the appliance when in operation.
- Shut off the valve at the gas cylinder or the regulator before moving the appliance.
- The tubing or the flexible hose must be changed within the prescribed intervals.
- In case of violent wind particular attention must be taken against tilting of the appliance.
- Do not store or use gasoline or other flammable vapors or liquids into the heater unit.
- The whole gas system, hose regulator, pilot or burner should be inspected for leaks or damages before use.
- · All leak tests should be done with a soap solution. Never use an open flame to check for leaks.
- Do not use the heater until all connections have been leak tested.
- Turn off immediately the gas valve if smell of gas is detected.
- Do not transport heater while it's operating.
- . Do not move the heater after it has been turned off until the temperature has cooled down.
- Keep the ventilation opening of the cylinder endosure free and clear of debris.
- Do not paint radiant screen, control panel or top canopy reflector.
- Control compartment, burner and circulation air passageways of the heater must be kept clean.
- Frequent cleaning may be required as necessary.
- The LP tank should be turned off when the heater is not in use.
- Check the heater immediately if any of the following exists:
 - The heater does not reach temperature.
 - The burner makes popping noise during use (a slight noise is normal when the burner is extinguished).
 - Smell of gas in conjunction with extreme yellow tipping of the burner flames.
- The LP regulator/hose assembly must be located out of pathways where people may trip over it or in area where the hose will not subject to accidental damage.
- Any guard or other protective device removed for servicing the heater must be replaced before operating the heater.
- Change the gas cylinder in a well ventilated area ,away from any inflammation source.
- Check that the regulator seal is fitted and that it is in good condition.
- Do not obstruct the ventilation holes of cylinder housing.
- Adults and children should stay form high temperature surface to avoid burns or clothing ignition.
- Children should be carefully supervised when they are in the area of the heater.
- Clothing or other flammable materials should not be hung on the heater or placed on or near the heater.
- Use may replace the rubber hose by himself and note the length of the hose is 60cm. And the hose must be required by the national conditions.

- LP Characteristics Flammable, explosive, heavier than air-settles in low areas.
- In its natural state, propane has no odor. For your safety, an odorant is added that smells like rotten cabbage.
- Contact with liquid LP can cause freeze burns to skin.
- This heater is shipped from the factory for LP gas use only.
- Use only EEC approved "15KG." Gas cylinders LP gas cylinders (same as commonly used on gas grills)
 with safety valves. These valves can be quickly identified by their external and internal threads.
- Never use a cylinder with a damaged body, valve, collar or foot ring.
- When heater is not in use, turn Control Valve OFF. Close the valve of the gas cylinder or the regulator after use.
- The use of this appliance in enclosed areas can be dangerous and is "PROHIBITED".
 - 1) For use outdoors or in amply ventilated areas.
 - 2) An amply ventilated area must have a minimum of 25% of the surface area open.
 - 3) The surface area is the sum of the walls surface.



HEATER STAND AND LOCATION

- The heater is primarily for outdoor use only. Always ensure that adequate fresh air ventilation is provided.
- Always maintain proper clearance to combustible materials, i.e. top 45cm(18") and sides 70cm (28") minimum.
- Heater must be placed on level firm ground.
- Never operate heater in an explosive atmosphere like areas where gasoline or other flammable liquids or vapors are stored.
- To protect heater from strong wind, anchor the base securely to the ground with screws.
- Water tank should be full of water or sand. Otherwise heater would filt.



GAS REQUIREMENTS

- Use LPG gas mixtures.
- Maximum inlet pressure of propane regulator must not exceed 100 PSI.
- The pressure regulator and hose assembly to be used must conform to local standard codes.
- The installation must conform to local codes, or in the absence of codes, with standard codes.
- The installation must conform to local codes, or in the absence of codes, with the standard for storage and handling of liquid petroleum gases.
- A dented, rusted or damaged propane tank may be hazardous and should be checked by your tank supplier.
 - Never use a propane tank with a damaged valve connection.
- The propane tank must be arranged to provide for vapor withdrawal from the operating cylinder.
- Never connect an unregulated propane tank to the heater.

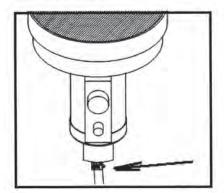
LEAKAGE TEST

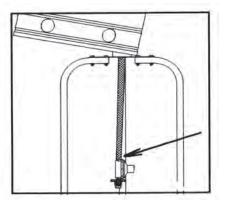
Gas connections on the heater are leak tested at the factory prior to shipment. A complete gas tightness check must be performed at the installation site due to possible mishandling in shipment or excessive pressure being applied to the heater.

- . The heater must be checked with a full cylinder.
- Make sure the safety control valve is in the OFF position.
- Make a soap solution of one part liquid detergent and one part water. The soap solution can be applied with a spray bottle, brush or rag.
- Soap bubbles will appear in case of a leak.
- Leakage test points. See pictures below.
- Turn the gas supply ON.

In case of a leak, turn off the gas supply. Tighten any leaking fittings, then turn the gas supply

on and recheck.Contact your dealer for assistance if bubbles continue to appear.
 Never leak test while smoking.





FUEL GAS ODOR

LP gas and natural gas have manmade odorants added specifically for detection of fuel gas leaks. If a gas leak occurs you should be able to smell the fuel gas. Since Propane (LP)is heavier than air you should smell for the gas odor low to the floor. **ANY GAS ODOR IS YOUR SIGNAL TO GO INTO**

IMMEDIATE ACTION!

- Do not take any action that could ignite the fuel gas. Do not operate any electrical switches. Do not
 pull any power supply or extension cords. Do not light matches or any other source of flame. Do not
 use your telephone.
- Get everyone out of the building and away from the area immediately.
- Propane (LP) gas is heavier than air and may settle in low areas. When you have reason to suspect a
 propane leak, keep out of all low areas.
- Use your neighbors phone and call your fuel gas supplier and your fire department. Do not reenter
 the building or area.
- Stay out of the building and away from the area until declared safe by the firefighters and your fuel gas supplier.
- FINALLY, let the fuel gas service person and the firefighters check for escaped gas. Have them air out
 the building and area before you return. Properly trained service people must repair any leaks, check
 for further leakages, and then relight the appliance for you.

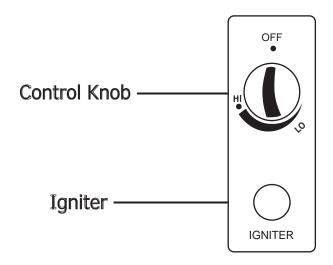
HEATER OPERATION

TO TURN ON THE HEATER

- A. Turn ON the valve of the gas supply cylinder completely.
- B. Push the control knob in it and turn it the "HI" position
- C. Press the igniter button and control knob for 10 seconds. Release them till the burner lights.
- D. Turn the Control Knob to switch to desired temperature position.

TO TURN OFF THE HEATER

- a. Turn the Control Knob clockwise to OFF position.
- b. Turn off the valve on the gas supply cylinder to shut down the heater completely.

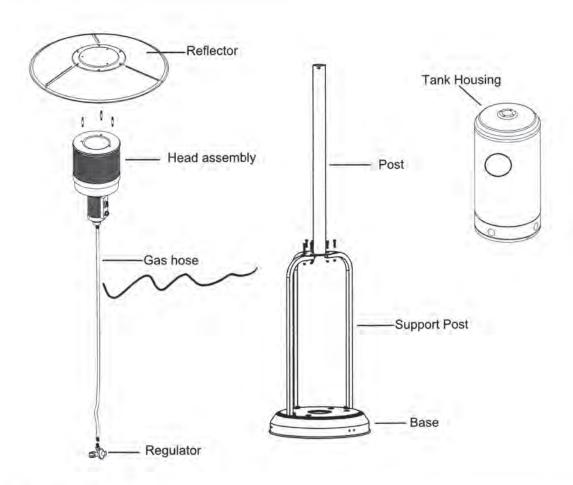


Storage

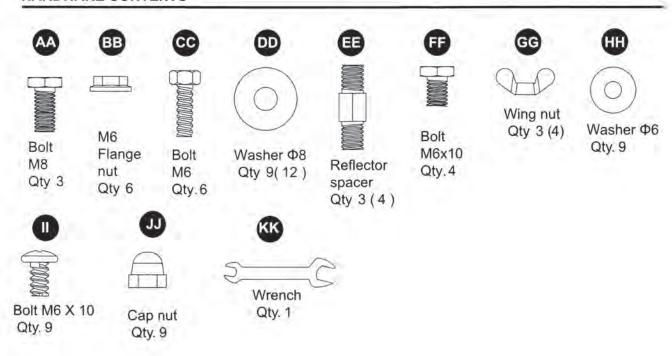
- Always close the gas valve of the gas cylinder after use or in case of a disturbance.
- 2. Remove the pressure controller and the hose.
- Check the tightness of the gas valve and for damage. If you suspect a damage, have it changed by your gas dealer.
- 4. Never store liquid gas cylinder in a sub-terrain, or at places without adequate air ventilation.

Cleaning And Care

- Wipe off powder coated surfaces with soft, moist rag. For lacquer surface, use suitable cleaners. Do
 not clean heater with cleaners that are combustible or corrosive.
- Remove debris from the burner to keep it clean and safe for use.



HARDWARE CONTENTS



A. Construction and characteristics:

- · Transportable terrace/garden heater with tank housing
- · Casing in steel with powder-coating or stainless steel
- Soluble gas connections are equipped with metal clamp
- · Stainless steel flame screen
- · Heat emission from reflector

B. Specifications

For outdoor use only

· Uses propane or butane gas only

Max. wattage: 13 KW
Consumption: 1000 g/hr

Weight: Stainless steel model G.W. 18 kgs
Powder coating model G.W. 20 kgs

Height: 2220 mm including stand

With CE certificate

C. Table of openings

Gas Pressure mmH₂O	Main Opening	Opening of Pilot Burner		
280/300	1.90mm	0.22mm		
370	1.80mm	0.22mm		
500	1.65mm	0.22mm		

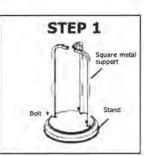
Assembly Procedures

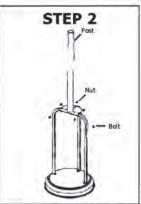
STEP 1

- 1-1. Put the three pcs post brackets on each position on the base as shown in the picture.
- 1-2. Use 3 pcs M8 bolts to join the post brackets and stand.

STEP 2

- 2-1. Put the post onto the top of 3 pcs post brackets.
- 2-2. Use 6 pcs 6 M6 bolts and 60 nuts to connect the post to the 3pcs post brackets. Tighten the bolts and nuts.



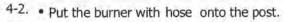


STEP 3

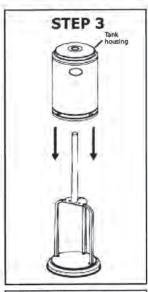
3.1. Put the tank housing through the post.

STEP 4

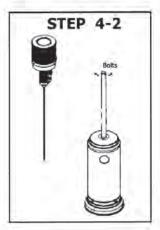
- 4-1. Secure the reflector support bolts on the flame screen cap with 3(4)
 □ pcs length pins & 3(4) □ pcs Ø8 mm washers.
 - · Connect the pins & washers to the flame screen.
 - Tighten the pins.





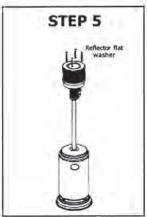






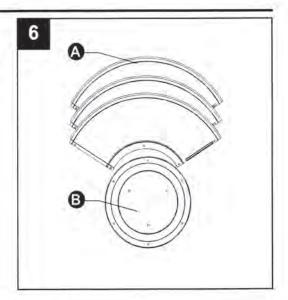
STEP 5

- 5-1. Check whether the connection of vertical post and burner are assembled as instruction, and all bolts and nuts are tightened.
- 5-2. Put the flat washer onto the top of each burner/reflector support bolts (M8 thread).



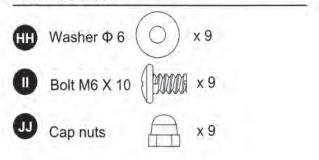
WARNING:Remove protective cover before assemble.

Note: If necessary for proper alignment of reflector sections, loosen each bolt prior to further assembly and retighten after sections are aligned.



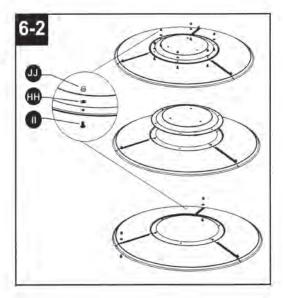
6-1. Slide two reflector panels together. Insert one bolt M6 X 10 (II). Slide one washer Φ 6 (HH) over threaded end of bolt M6 X 10 (II) and screw on cap nut (JJ) loosely.

Hardware Used



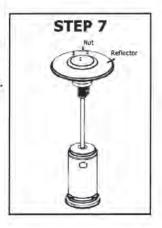
6-1 (H)

6-2. Slide reflector plate onto reflector panels. Insert one bolt M6 X 10 (II). Slide one washer Φ 6 over threaded end of bolt M6 X 10 (II) and screw on cap nut (JJ) loosely. Repeat procedure to complete the assembly of all four sections. Fully tighten all of the bolts in the rolled edge.



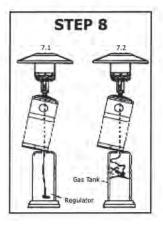
STEP 7

- 7-1. Put the reflector on top of the burner and passing through 3(4) @ pcs burner/reflector support bolts.
- 7-2. Fit washers into each support bolt and tighten each by M8 wing nut.



STEP 8

- 8-1. Bring up the tank housing and rest it on the post plate.
- 8-2. Connect the regulator with hose, Fixed by clamp, or tighten the nut.
- 8-3. Connect the regulator with the LPG gas tank in counter-clockwise direction and tighten it by adjustable wrench.
- 8-4. Put the LPG gas tank into stand.



STEP 9 Attach Wheel (Optional) Assembly to Base

- 9-1. Line up holes in Wheel Bracket with corresponding holes in Base.
- 9-2. Be sure that the Wheel Assembly is parallel to the base, and fully tighten bolts.





PROBLEMS CHECK LIST

PROBLEMS	PROBABLE CAUSES	SOLUTIONS		
	Gas valve may be OFF	Turn the gas valve ON		
Pilot will not light	Tank fuel empty	Refill LPG tank		
	Opening blocked	Clean or replace opening		
	Air in supply system	Purge air from lines		
	Loose connection	Check all fittings		
Pilot will not stay on	Debris around pilot	Clean dirty area		
	Loose connections	Tighten connections		
	Thermocouple bad	Replace thermocouple		
	Gas leak in line	Check connections		
	Lack of fuel pressure	Tank near empty. Refill LPG tank.		
	Pressure is low	Tank near empty. Refill LPG tank.		
	Opening blocked	Remove and clean		
Durner will not light	Control not on	Turn valve to ON		
Burner will not light	Thermocouple bad	Replace thermocouple		
	Pilot light assembly bent	Place pilot properly		
	Not in correct location	Position properly and retry		

Service and Maintenance Information

If the pilot heater fails to operate correctly, contact place of purchase or their authorised service agent for advice and service.

DO NOT ATTEMPT REPAIRS YOURSELF.

Periodic maintenance should performed at intervals not exceeding 6 months or when obvious faults exist. (i.e.) flame burning abnormality or burner discolouration. Flame abnormality or burner discolouration is generally a sign of gas supply blockage or blocked burner ports.

To clean the burner ports, remove the reflector assembly by removing the three nuts at the top of the reflector. The mesh screen may than be extracted by removing the four retention screws at the base of the mesh screen and four screws at the top of the screen. Remove the two screws retaining the burner assembly, Rotate the burner assembly slightly then remove the burner assembly upwards.

Care should always be taken to avoid damage to the gas piping and Piezo ignition lead.

The burner and mesh screen may than be cleaned by compressed air. Assembly is a reversal of the above procedure.

If the pilot is blocked by debris, spider webs etc. the pilot flame may be small and the flame failure device may have not heated up enough for the main burner to come on. If this happens it will be necessary to clean the pilot and its gas tube.

To clean the pilot, remove the burner and pilot cover as detailed above, Inspect the pilot injector and tubing for blockage. If obstructed clean with compressed air. Clean the flame failure device. Assembly is a reversal of the above procedure.

Item	Patio Heater		Serial No:				
Model	BLS-01A BLS-01B BLS-01C BLS-01D						
Country Destination	CH-ES-FR-GE -PT-CY-LT-LU		IS-NL-NO-DK-FI-SE-BE -CZ-RO-CY-HR-TR-BG-MT		AT-DE-SK -CH-NL-LU	PL	
Type of gas	Propane/Butane						
Pressure(mbar)	butane	propane	20		50	37	
Butane/propane	utane/propane 28-30	37	29				
category	I _{3+(28-30/37)}	I _{3+(28-30/37)}			I _{3B/P(50)}	I _{3B/P(37)}	
Qn (Hs)	13.0kW 1000 g/hr			PIN Number			

- Close the valve of the gas cylinder or the regulator after use.
- Read the instructions before using this appliance.
- For use outdoors and in well ventilated areas.
- The use of this appliance in enclosed areas can be dangerous and is PROHIBITED.
- The appliance must be installed in accordance with the instructions and local regulations.
- A well ventilated area must have a minimum of 25% of the surface area open.
- The surface area is the sum of the walls surface.